Amendments to the Claims:

This listing of the claims replaces all such prior listings.

Listing of Claims:

1. (Currently amended) A method comprising:

placing a plurality of prewritten discs, each prewritten disc having ~~characterized by~~ servo tracks characterized by a concentricity ~~that are~~ offset in a direction of an alignment axis that is in the same angular direction for all of the plurality of prewritten discs in relation to a center ~~common angular reference axis~~ of the respective prewritten ~~each~~ disc, around a motor hub, the prewritten discs placed around the motor hub with respect to each other so that ~~disposing~~ the alignment axes among the plurality of prewritten discs are angularly disposed ~~angular reference axes~~ symmetrically around the motor hub; and

after the placing step, biasing each of the plurality of prewritten discs ~~disc~~ in a direction of the respective alignment ~~angular reference~~ axis to concentrically align the servo tracks of a first disc of the plurality of prewritten discs with the servo tracks of a second disc of the plurality of prewritten discs.

3. (Currently amended) The method of claim 1 wherein the biasing ~~each disc~~ step comprises pressingly engaging against an edge of each of the prewritten discs ~~disc~~.

5. (Currently amended) The method of claim 1 wherein the placing step is characterized by at least two of the symmetrically placed ~~comprises disposing the~~ alignment ~~angular reference~~ axes being non-collinear ~~in different nonopposite directions~~.

6. (Currently amended) The method of claim 1 wherein the placing step is characterized by at least two of the symmetrically placed ~~comprises disposing the~~ alignment ~~angular reference~~ axes being collinear ~~in substantially opposite directions~~.

7. (Currently amended) The method of claim 1 wherein the placing step is characterized by detecting ~~comprises placing prewritten discs with each comprising~~ an indicia on each of the prewritten discs associated with the respective alignment ~~angular reference~~ axis.

8. (Currently amended) The method of claim 7 wherein the placing step is characterized by the ~~an~~ indicia comprising a laser index mark.

9. (Currently amended) The method of claim 7 wherein the placing step is characterized by ~~comprises placing prewritten discs with each comprising~~ a first indicia on one side of each ~~the~~ prewritten disc associated with the respective alignment ~~angular reference~~ axis and a second indicia ~~associated with the angular reference axis and~~ different than the first indicia on the other side of each ~~the~~ prewritten disc associated with the respective alignment axis.

21. (Currently amended) The method of claim 9 wherein the placing step is characterized by the first ~~and second~~ indicia ~~with each~~ comprising a first line that is collinear ~~coextensive~~ with the alignment ~~angular reference~~ axis and a second line angularly disposed from the first line.